

ZETTEX

STICK WITH US



ROOFING BROCHURE

www.zettex.com

The Zettex group operates from its head office in the Netherlands. Through various acquisitions and specializations, Zettex has acquired a leading position in the bonding of roof concept systems.

At the various specialized production sites in the Netherlands, Poland and Turkey, water-based, solvent-based, PU and hybrid-based products are developed, produced and filled in many different packages. Flexibility and technical support are characteristic for us as a company and we like to

think along with you in all areas.

All products in this catalog are unique formulations and are, without exception, internally and externally certified. We are especially proud of the development of our new generation of tapes and primers that are characterized by low VOC and more user-friendly work for the user.

Zettex supplies exclusively to distributors and manufacturers of the respective materials.

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CONTACT ADHESIVES

S25 SPLICE ADHESIVE

ZETTEX EASYCONTACT S25 SPLICE ADHESIVE is a ready-to-use contact adhesive for bonding overlaps to all types of EPDM. Zettex Easycontact S25 Splice Adhesive can also be used for bonding Uncured flashing tape to Cured EPDM. Zettex Easycontact S25 Splice adhesive is preferably used in combination with the MS 50 EPDM sealer.

Easycontact S25 Splice Adhesive can also be used when EPDM overlays need to be bonded to a flat, dry substrate (such as wood, concrete, metal or EPDM rubber). Is also suitable for bonding EPDM-related films such as FPA to said substrates. Zettex Easycontact S25 Splice Adhesive cannot be applied to EPS, XPS, or PVC.

can 1 / 5 / 20 l

other packaging available on request

black



S30-S EASYCONTACT

ZETTEX EASYCONTACT S30S is a ready to use very powerful sprayable waterproof contact adhesive with a very high solids content, for fast and effective bonding of all types of European and American EPDM on most common substrates. Zettex Easycontact S30S is also suitable for bonding TPO, rubber and HPL. Zettex Easycontact S30S has excellent resistance to prolonged heat and a possible processing time of several hours.

can 1 / 2,5 / 5 / 10 / 25 / 50 / 200 / 1000 l

transparent, blue, green, red,
other colors available on
request



CONTACT ADHESIVES

S30-B EASYCONTACT

ZETTEX EASYCONTACT S30B is a very fast-drying roller or brushable waterproof contact adhesive with a very high solids content, for fast and effective bonding of all types of European and American EPDM to most common substrates. Zettex Easycontact S30B is also suitable for bonding TPO, rubber and HPL. Zettex Easycontact S30B has excellent resistance to prolonged heat and a possible processing time of several hours.



can 1 / 2,5 / 5 / 10 / 25 / 50 / 200 / 1000 l
transparent, blue, green, red
other colors available on request

S40 PVC ADHESIVE

ZETTEX S40 PVC ADHESIVE is a ready-to-use very powerful universal waterproof contact adhesive with a very high solids content, for fast and effective bonding of all types of PVC on most common substrates. Zettex Easycontact S40 has excellent resistance to prolonged heat and a possible open processing time of several hours. Zettex Easycontact S40 is plasticizer-free and can therefore be safely applied to all types of vinyl, artificial leather and PVC types. For fast and effective bonding of all types of PVC, vinyl, artificial leather on most common substrates.

can 1 / 2,5 / 5 / 10 / 25 / 50 / 200 / 1000 l
transparent
other colors available on request



PU FOAM ADHESIVES & PRIMERS

S70 PRIMER

ZETTEX S70 PRIMER is a ready-to-use product, which is used as a primer for various substrates on which selfadhesive roofing membranes must be installed and as a primer when gluing EPDM sealing strips. Zettex S70 Primer is ready to use and must not be diluted or mixed with other products. The surface must be clean and free of grease. Zettex S70 Primer should only be applied in dry weather conditions, no moisture should be trapped between the primer layer and the next substrate. For priming self-adhesive roofing membranes on the following substrates: uncoated metal substrates, bituminous materials, wood and concrete, plastics and laminated insulation materials.

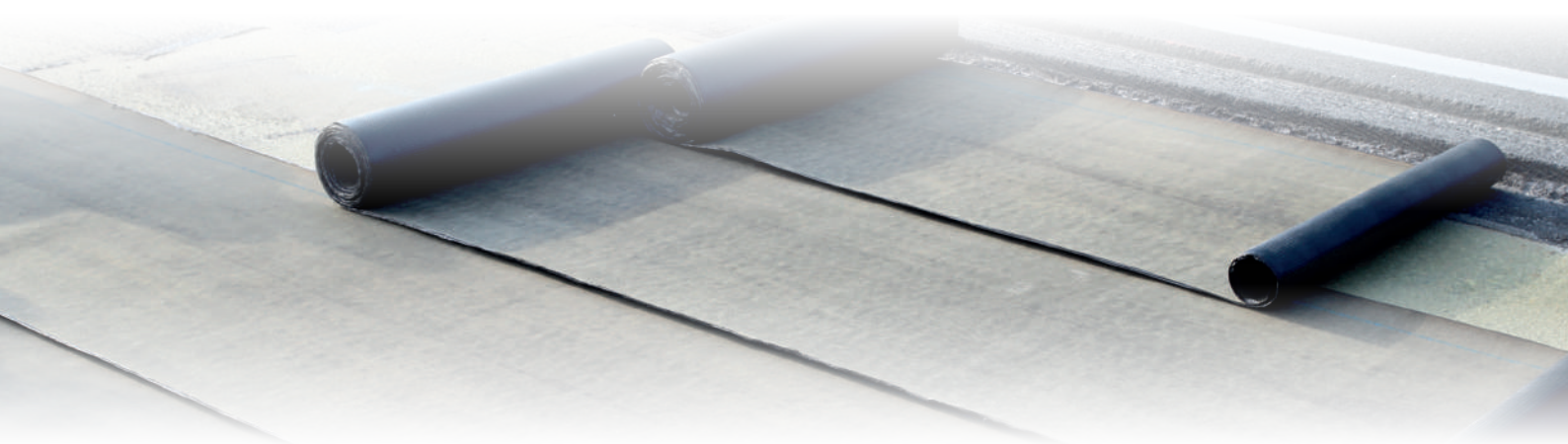
can 0,8 / 4,2 / 12,5 kg



S90 FLEECEBACKED

ZETTEX S90 FLEECEBACKED is a PU-based ready-to-use adhesive for fast and effective bonding of fleecebacked EPDM, PVC or TPO. Suitable for PVC. Concrete, aerated concrete, mineralized bituminous roofing material, aged bituminous roofing material, laminated insulation material, wood, etc. Bonding on non-laminated insulation material is also possible, but it is important to apply the adhesive in a thin layer.

can 5 l
transparent



CONTACT ADHESIVES

X30 MULTIPURPOSE

ZETTEX EASYCONTACT X30 MULTI-PURPOSE is a very high quality heatresistant contact adhesive for the adhesion of the most common building- and industrial materials. Zettex Spraybond X30 Universal is suitable for the adhesion of rubber, cork, linoleum, wood, HPL, Polyether and so on. Zettex Spraybond X30 Universal is having a temperature resistance of 110°C maximum.

aerosol 500 / 750 ml, canister 22 l



X40 HIGH SOLIDS

ZETTEX SPRAYBOND X40 HIGH SOLIDS is a very high-quality, temperature-resistant contact adhesive for the bonding of various roofing materials such as EPDM, TPO and rubber. Zettex Spraybond X40 High Solids can be applied to the most common surfaces such as wood, steel, insulation with aluminum backing (fleece backed and unbacked) and bitumen.

aerosol 500 / 750 ml, canister 22 l



CONTACT ADHESIVES & PRIMERS



X45 PREMIUM

ZETTEX SPRAYBOND X45 PREMIUM is a very high quality heatresistant carbon/pu based contact adhesive for the adhesion of various roof materials on any surface.




aerosol 500 / 750 ml, canister 22 l



X70 PRIMER

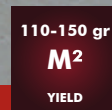
ZETTEX X70 PRIMER is a ready-to-use 1-component universally sprayable primer based on synthetic resins and rubbers. Zettex X70 primer has been specially developed for strengthening all types of surfaces over which self-adhesive roofing membranes have to be applied. Besides being heat resistant, it also provides reinforcement for the substrate to which the roofing will be bonded. The Zettex X70 Primer is an item you really need to have in your home when you get started applying self-adhesive roofing. For priming of self-adhesive roofing membranes on the following substrates: uncoated metal substrates, bituminous materials, wood and concrete, plastics and laminated insulation materials.

aerosol 750 ml,
canister 14 l / 22 l, black

 -40°C till 120°C	 25-30 min FAST DRYING
100-125 gr M ² YIELD	 ROOFING



PU FOAM ADHESIVES



X100 FOAMBOND

ZETTEX X100 FOAMBOND is a one component polyurethane foam adhesive (in pressure vessel) for bonding EPS, XSP, PIR, PUR, mineral insulation materials, mineral wool, rock wool, cork and other foams. Due to its high initial adhesion, the adhesive can also be used on wall insulation systems. The Zettex X100 Foambond can be used on bituminous roofing membranes, sanded or with slate flakes. Vertical bonding is possible.

Can also be applied to stainless steel plates, concrete, fiber cement and aerated concrete. Application possible on wood, rigid PVC, plaster and bitumen, but additionally not applicable on PE, PTFE and PP. It is also recommended to perform an adhesion test regardless of the substrate. That way you will know whether the Zettex X100 Foambond can be bonded optimally.

aerosol 750 ml, canister 14,4 kg
transparent



PU FOAM ADHESIVES

PU100 ISOBOND

ZETTEX ISOBOND PU100 is a one-component polyurethane adhesive for bonding EPS, XSP, PIR, PUR, mineral insulation materials, mineral wool, rock wool, cork and other foams. Due to its high initial adhesion, the adhesive can also be used on wall insulation systems. Zettex Isobond PU100 can be used on bituminous roofing membranes, sanded or with slate flakes. Vertical bonding is possible. Can also be applied to stainless steel plates, concrete, fiber cement and aerated concrete. Application possible on wood, rigid PVC, plaster and bitumen, but is not applicable on PE, PTFE and PP. An adhesion test is also recommended regardless of the substrate.

can 2 / 5 kg
yellow



PU120 EPDM FIX

EPDM FIX PU120 is a high-quality one-component solvent-based polyurethane adhesive for bonding all types of EPDM to various substrates. EPDM Fix PU120 adheres to almost all construction substrates such as, concrete, wood, bitumen, steel etc. Is not suitable for bonding to bare EPS. If there are doubts about the substrate in combination with the consumption of PU120, we advise you to carry out an adhesion test.

can 2 / 5 kg
yellow



WATERBASED ADHESIVES

WB46 EPDM ADHESIVE

ZETTEX WB46 EPDM ADHESIVE is a ready-to-use 1-component waterbased adhesive for bonding all types of EPDM and TPO on absorbent horizontal substrates such as wood, concrete, masonry, and other substrates. Zettex WB46 can be applied on one side on dry, dust and grease-free surfaces.

2,5 / 5 / 10 / 20 l bucket



X46 WATERBASED

ZETTEX X46 WATERBASED is a powerful, non-flammable water-based spray adhesive. Zettex Spraybond X46 is used, among other things, for bonding plywood, OSB Board, hardboard, PVC, EPDM, TPO and all common materials on porous moisture-absorbing substrates. Zettex Spraybond X46 can also be used as an anti-slip adhesive for floor tiles. For bonding all types of roofing and larger surfaces on porous substrates.

aerosol 500, 750 ml,
12,5 kg canister



MS POLYMER ADHESIVES & COATINGS

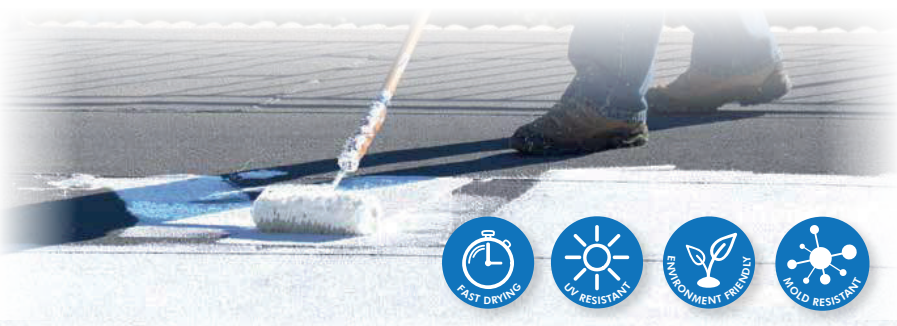
MS10 ROOFDETAIL

MS 10 ROOFDETAIL is a solvent-free self-levelling one-component ms polymer sealing coating. Ms 10 roofdetail is specially developed for fast and effective waterproofing of all kinds of roof details such as domes, skylights, vent pipes, gutters, upstands etc. MS 10 roofdetail is ready for use, fast drying and adheres to all substrates.

can 5 / 15 / 20 l



MS15 ROOFGUARD



ZETTEX MS 15 ROOFGUARD POLYMER is a one component self-leveling roof membrane based on the last generation MS polymers without solvents, isocyanates or silicones non-sagging. For horizontal and vertical surfaces. Cross linkable with moisture at room temperatures. Waterproofing terraces, roofs, decks, waterproofing gutters, pipes, waterproofing of cracks in roofs and walls. Waterproofing for joints in exterior and interior. Interior and exterior waterproofing basement walls. Waterproofing of buried structures and basement structures. Excellent adhesion to substrates such as concrete, brick, metal, glass, ceramics, wood and covered plywood, metals such as aluminum, steel, zinc, copper.

can 5 / 15 / 20 l

MS POLYMER ADHESIVES & COATINGS

MS50 EPDM ADHESIVE

ZETTEX MS 50 EPDM ADHESIVE is a very powerful flexible adhesive for bonding all types of EPDM. Zettex MS 50 is the most universal EPDM adhesive, because of its adhesion to all substrates. Zettex MS 50 EPDM Sealer dries through very quickly and has very high flexibility. Can be used both as an adhesive for larger surfaces and as an overlap sealer.

cartridge 290 ml, foil 600 ml
black



MS52 FACADE SEALER

ZETTEX MS52 FACADE SEALER is a ready-to-use paste adhesive with special properties for horizontal and vertical bonding of EPDM rubber sheeting. Zettex MS52 Façade EPDM Bond is a ready-to-use paste adhesive with special properties for horizontal and vertical bonding of EPDM rubber sheeting.

MS52 Façade EPDM Bond provides excellent adhesion to many materials including EPDM sheeting, rigid PVC, acrylic glass, SVS, stainless steel, stone, concrete, aerated concrete, lead, wood and bituminous substrates. One-sided bonding of EPDM film to various substrates and to itself.

foil 600 ml
black



TAPES

COVER TAPE

Zettex TPO Cover Tape is composed of cured EPDM cover rubber combined with specially formulated butyl mastic, extruded together for typical roofing applications. It serves as a cover for most metal terminations, including gravel-stops and drip edges, and is extensively used for horizontal patching, seam repairs, and seam overlays. This peel-and-stick product offers long-term heat and chemical resistance, ensuring flexibility even in harsh conditions. With superior tack and shear strength, Zettex TPO Cover Tape surpasses industry standards, providing exceptional holding power for extended durability.



Our cover tape products are compatible with EPDM, TPO, and certain PVC roofing membranes. Prior to application, it is essential to clean the membrane using industry-standard roofing membrane cleaners and primers

EPDM Cover Tape sizes:

- 1.14 mm Cured EPDM x 127 mm x 30 m per roll
- 1.14 mm Cured EPDM x 152 mm x 30 m per roll
- 1.14 mm Cured EPDM x 229 mm x 30 m per roll
- 1.14 mm Cured EPDM x 305 mm x 30 m per roll
- 1.14 mm Cured EPDM x 457 mm x 30 m per roll



TAPES

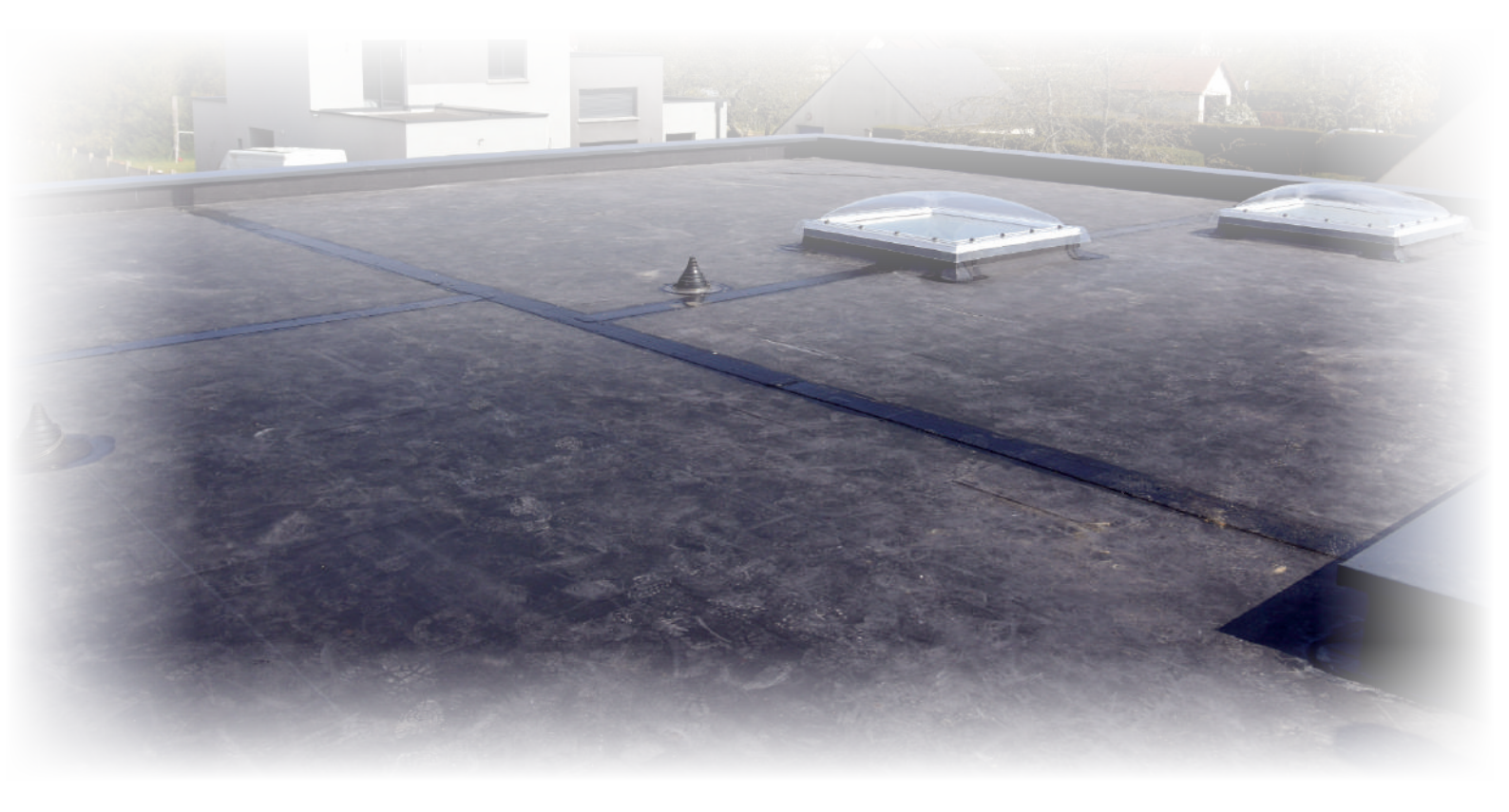
SEAM TAPE

Zettex Seam Tape, a butyl sealer, is designed for bonding various roofing membranes together in typical seam applications within the roofing industry. With long-term heat and chemical resistance, Zettex EPDM Seam Tapes maintain flexibility even in harsh conditions. Exceeding industry standards for tack and shear strength, our Seam Tape products offer superior holding power, ensuring durability and longevity. Compatible with common roofing membranes such as EPDM, TPO, and some PVC membranes, Seam Tape enables quick installation without the need for expensive hot air welders. It's essential to use industry-standard roofing membrane cleaners and primers to prepare the membrane before application. Available in black or white

EPDM Seam Tape sizes:

0.9 x 76 mm x 30 m per roll

0.9 x 76 mm x 7.6 m per roll



TAPES

FLASHING TAPE

Zettex Flashing Tapes consist of uncured EPDM rubber combined with specially formulated butyl mastic. They are designed for use in roofing applications where pipes, stacks, vents, or corners necessitate flexible flashing products to prevent water infiltration into the roofing system. Flashing Tape enables molding or slight stretching of the material before gradually curing to form a waterproof seal. Our butyl mastic boasts superior tack and peel strengths, remaining flexible even in harsh conditions to provide a permanent watertight seal.

Prior to application, it is essential to clean the surfaces using industry-standard roofing membrane cleaners and primers

EPDM Flashing Tape sizes:

- 1.14 mm Uncured EPDM x 127 mm x 30 m per roll
- 1.14 mm Uncured EPDM x 152 mm x 30 m per roll
- 1.14 mm Uncured EPDM x 229 mm x 30 m per roll
- 1.14 mm Uncured EPDM x 305 mm x 30 m per roll
- 1.14 mm Uncured EPDM x 457 mm x 30 m per roll



PATCHES & PERIMETER STRIP

PATCHES

Zettex Patches are flexible roofing membranes, available in black or white, with an integrated butyl mastic seal and stamped into 8" round disks. These discs are ideal for finishing corners, as repair patches or t-patches, and can be applied to EPDM, most TPO, and certain PVC membranes. Before installation, the membrane should be cleaned with Tape Primer.

TPO Patch Discs are versatile and can be used for interior and exterior corners, t-joints, and repairs of EPDM and TPO membranes. Be sure to pre-clean and prime the membrane with roofing products suitable for tape applications, such as Zettex Epdm Primer P40 or Zettex Epdm Primer WB40 (Waterbased). Apply sealant around the outside edges of the disc for optimum sealing. Use a 3" steel roller for a secure attachment and avoid air bubbles or fish mouths.



PERIMETER STRIP

Zettex Perimeter Strip is a 6" wide, .045 reinforced EPDM strip used along the edges and perimeter of roofs or at corner transitions over 4" high. This strip contains a 3" wide butyl mastic seal and is suitable for installation on EPDM or TPO membranes, using Tape Primer. The strip is secured around the perimeter of the roof with 2" or 3" steel plates, which are first secured to the roof before the membrane is installed. Be sure to clean the back of the plate at the point of contact with the butyl mastic. Carefully remove the protective film from the mastic and press the strip into place. Use a steel roller to roll the membrane firmly into the mastic for optimum adhesion.

Perimeter Strip comes with a 3" butyl mastic seal and is designed for installation on EPDM membranes with Tape Primer. Fasten the strip around the eaves with 2" or 3" steel plates pre-mounted on the roof. Ensure fasteners meet recommended wind loads. Clean the surface of the sheet where it contacts the butyl mastic, carefully remove the protective film, and press the strip firmly into place. Then roll the membrane into the mastic with a steel roller for best results.

PRIMERS

P40 EPDM PRIMER

ZETTEX EPDM PRIMER P40 is a polymeric rubber-based primer for the quick and effective pre-treatment of EPDM and TPO which must be glued with an overlap tape or cover tape. Zettex EPDM Primer P40 can be applied on all substrates such as concrete, wood, metal and therefore also on all types of EPDM and TPO.

can 950 ml, 3,8 / 5 L, transparent, grey



WB40 EPDM PRIMER

ZETTEX WB40 EPDM PRIMER is a waterbased, polymeric rubber-based primer for the quick and effective pre-treatment of EPDM and TPO which must be glued with an overlap tape or cover tape. Zettex WB40 EPDM Primer can be applied on all substrates such as concrete, wood, metal and therefore also on all types of EPDM and TPO.

can 950 ml, 3,8 / 5 L, transparent, grey



ACCESSORIES

HANDGUN ECO WITH OR WITHOUT EXTENSION

A multifunctional gun for the application of all of our Spraybonds (X10 - X90). Due to a special nozzle it is possible to adjust the spraying pattern as well. The extension makes the work physically easier.



Extension: 61 / 81 / 100 cm

HANDGUN PREMIUM WITH OR WITHOUT EXTENSION

A premium version multifunctional gun for the application of all of our Spray bonds (X10-X90). Due to a special nozzle it is possible to adjust the spraying pattern as well.

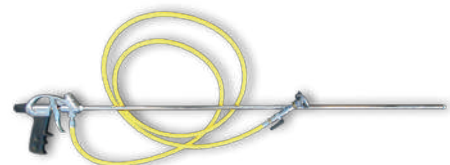


Extension: 61 / 81 / 100 cm

ZX-300 COMPLETE SET

The ZX-300 Complete Set consists of the complete range for the application of Zettex Spraybond X100 Foambond.

After use: The gun has to be locked with the screw. Do not disconnect the gun and the hose from the canister, but maintain pressure. So you keep the system air-tight. Due to this you can use still use the product after two weeks, without curing of the adhesive in the hose or gun.



1 piece per box

HOSE

A universal hose for connecting to our Spraybond Canisters. You have to connect the hose to both Canister and Gun.



3,5 & 5,5 m 1 piece per box

PTFE HOSE

The PTFE Hose can be used for the application of the Zettex Spraybonds. In especially for the Zettex Spraybond X80 and X90, which are based on PU and hybrid.



3,5 m 1 piece per box

PRIVATE LABEL

ZETTEX AS YOUR PRIVATE LABEL SUPPLIER

As a very experienced player in the roofing market, we know what packaging and product requirements are demanded. These are also largely applied. However, if you as a customer have specific packaging requirements, we are happy to think along with you. Colored, pre-printed, small or extra large packaging, we can do it all. From valve to closing edge or spout, all possibilities are available.





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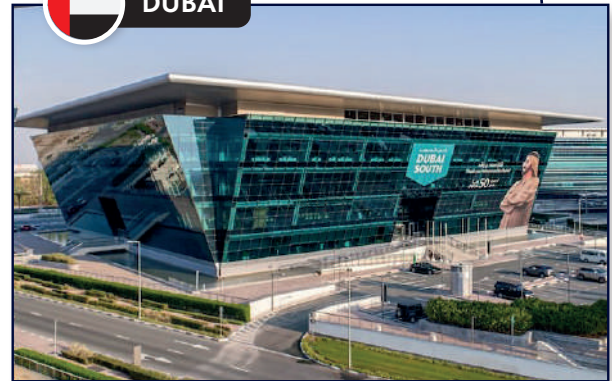
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